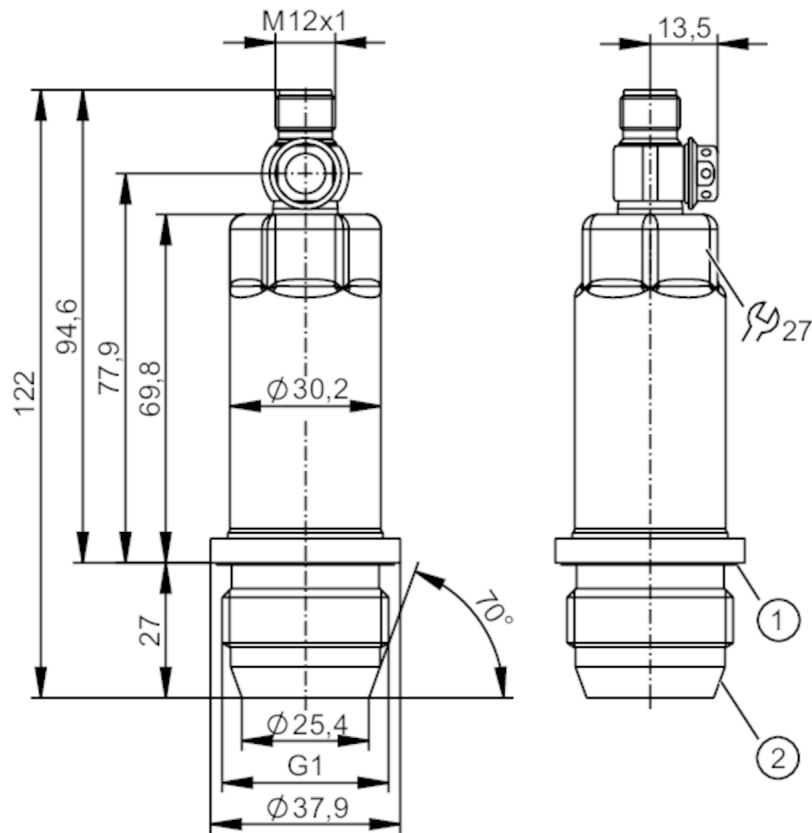


PM1608



Flush pressure sensor

PM-,25BREA01-E-ZVG/US



- 1 groove with sealing ring (DIN EN ISO 1179-2)
2 G1 sealing cone external thread



ACS



CRN



EC 1935/2004

FCM CN

FCM JP



Hygienic

Cleanable



IO-Link



NSF

Reg31

UK
CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analog outputs: 1			
Measuring range	-0.0125...0.25 bar	-12.5...250 mbar	-0.182...3.626 psi	-1.25...25 kPa
Process connection	threaded connection G 1 external thread sealing cone - 27 mm			

Application

Special feature	gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	no		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	435 psi	3000 kPa
Pressure rating	6000 mbar	84 psi	600 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure		
No dead space	yes		

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MAWP (for applications according to CRN)	[bar]	10		
Electrical data				
Operating voltage	[V]	18...30 DC		
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	1		
3-wire				
Current consumption	[mA]	< 45		
Power-on delay time	[s]	0.5		
Inputs / outputs				
Number of inputs and outputs	Number of digital outputs: 1; Number of analog outputs: 1			
Outputs				
Total number of outputs	2			
Output signal	analog signal; IO-Link; (configurable)			
Number of digital outputs	1; (IO-Link)			
Number of analog outputs	1			
Analog current output	[mA]	4...20; (scalable)		
Max. load	[Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)		
Short-circuit proof	yes			
Overload protection	yes			
Measuring/setting range				
Measuring range	-0.0125...0.25 bar	-12.5...250 mbar	-0.182...3.626 psi	-1.25...25 kPa
Analog start point	-12.5...200 mbar	-0.182...2.9 psi	-1.25...20 kPa	
Analog end point	37.5...250 mbar	0.544...3.626 psi	3.75...25 kPa	
In steps of	0.1 mbar	0.002 psi	0.01 kPa	
Factory setting	ASP = 0.0 bar	AEP = 250 mbar		
Accuracy / deviations				
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation	[% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)		
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)		
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)		

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Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation $\pm 0,1$ % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation $\pm 0,15$ % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Reaction times		
Damping for the analog output dAA	[s]	0...4
2-wire		
Step response time analog output	[ms]	30
3-wire		
Step response time analog output	[ms]	7

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Smart Sensor - SSP 3.1	Measuring Sensor
	Common - I&D	Identification and Diagnosis
SIO mode	no	
Required master port class	A	
Process data analog	3	
Min. process cycle time	[ms]	3.2
IO-Link resolution pressure	[mbar]	0.05
IO-Link process data (cyclical)	Function	bit length
	pressure	16
	device status	4
IO-Link functions (acyclical)	application specific tag; internal temperature	
Supported DeviceIDs	Type of operation	DeviceID
	default	669

Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection	IP 67; IP 68; IP 69K	

Tests / approvals		
EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF	[years]	323
Note on approval	Factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL approval number	J022

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Mechanical data		
Weight	[g]	304.8
Housing		tubular
Dimensions	[mm]	Ø 30.2 / L = 122
Material		stainless steel (1.4404 / 316L); PBT
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	20
Process connection		threaded connection G 1 external thread sealing cone - 27 mm

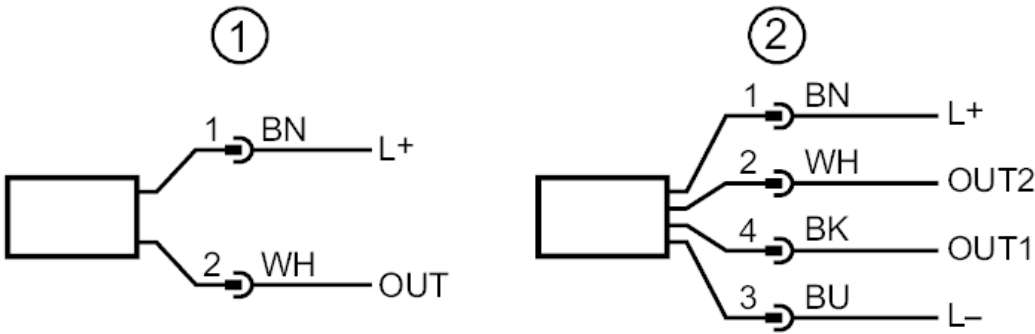
Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: 4, gold-plated



Connection



- 1
- connection for 2-wire operation (analog)
- 2
- connection for 3-wire operation (analog / IO-Link)
OUT1 : IO-Link
OUT2 : analog output

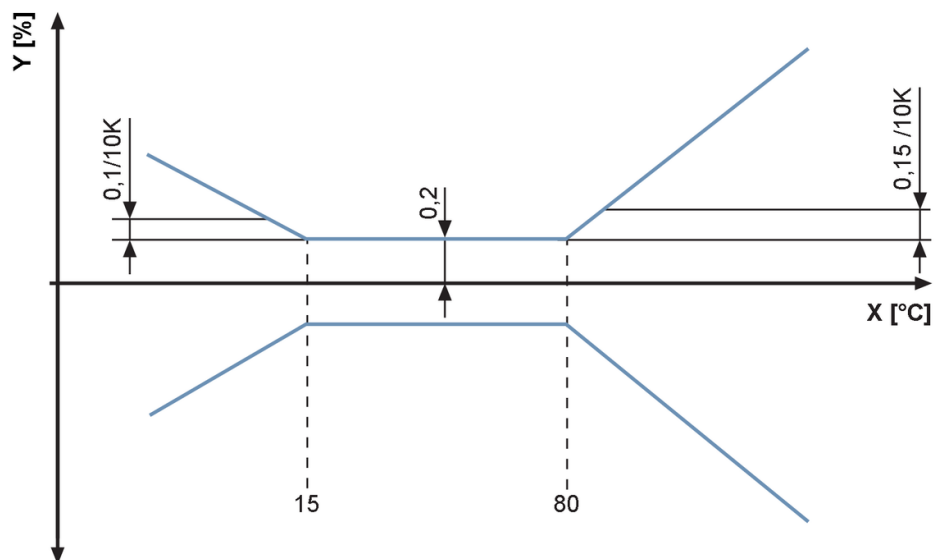


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Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation